# Effects of ion beam on the electrical conductivity and surface characteristics of flexible PVA/TiO<sub>2</sub> polymeric nanocomposites films

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The present research examined the impacts of oxygen beam bombardment on PVA/TiO<sub>2</sub> composites using cold cathode source with fluencies  $(3 \times 10^{16}, 6 \times 10^{16} \text{ and } 9 \times 10^{16} \text{ ions/cm}^2)$ . The X-ray diffraction (XRD) is verified the successful fabrication of PVA/TiO<sub>2</sub> composites. In addition, surface free energy, work of adhesion, and contact angles were evaluated for both pure and treated PVA/TiO<sub>2</sub> films. The drop in water contact angle from 68.37° to 52.12° was caused by an increase in ion beam fluence from  $3 \times 10^{16}$  ions/cm<sup>2</sup> to  $9 \times 10^{16}$  ions/cm<sup>2</sup>. And the surface energy increases from 41.45 to 55.97 mJ/m<sup>2</sup>, with a rise in the adhesion work from 98.75 mJ/m<sup>2</sup> to 116.33 mJ/m<sup>2</sup>. In addition, the electrical conductivity of PVA/TiO<sub>2</sub> was measured within the frequency range of 50-10<sup>6</sup> Hz. After the samples subjected to  $9 \times 10^{16}$  ions/cm<sup>2</sup>, the conductivity of the PVA/TiO<sub>2</sub> composite rose from  $0.32 \times 10^{-6}$  to  $4.3 \times 10^{-6}$  S/cm. The outcomes data showed that the electrical conductivity of the irradiated films were improved, which is important for different devices such batteries and supercapacitors.

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*Keywords:* Polymer composite, Irradiation, Surface modifications, Material characterizations

## **1. Introduction**

Polymeric composites have emerged as excellent material with novel surface properties across a wide range of industries due to their extensive functional properties [1]. Composites materials were grow up as new avenues of inquiry and potential solutions in many different applications [2, 3]. Surface wettability is one reason that polymer nanocomposites are used in printed electronics [4]. Modified surface wettability has numerous applications; it can enhance the strength and durability of adhesives used in woodworking, papermaking, and packaging, among many others. The electrical conductivity of polymer matrices can be enhanced by coating them with conductive nanoparticles [5].

Polymer materials with improved their structural characteristics are the basis for using in different applications [6]. PVA is can applied in a wide range of applications by modifying their properties like molecular weight and degree of hydrolysis [7]. As a hydrolyzable crystalline polymeric in water, PVA is excellent building block for other biopolymers [8]. Because of its hydrophilic nature, PVA can be cross-linked using several ways [9]. The low cost and high hydrophilicity of membranes based on PVA make them appealing for a variety of applications [10].

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Nanoparticles of titanium dioxide  $(TiO_2)$  are particularly noteworthy among these because of their many useful uses in a variety of fields and their one-of-a-kind qualities [11, 12]. The remarkable photocatalytic activity of  $TiO_2$  nanoparticles is one of its distinguishing characteristics. [13]. The ability to use solar energy to catalyze chemical reactions is a remarkable attribute of  $TiO_2$ , which makes it highly desirable for uses like water purification and self-cleaning surfaces [14]. The large surface area-to-volume ratio of  $TiO_2$  nanoparticles increases their reactivity and provides additional interaction sites [15]. This property is highly beneficial in the fields of catalysis, sensing, and composite material reinforcement [16].

Improving the characteristics of the nanocomposites is a result outcome of surface modifications that induced by ion beam irradiation [17]. Certain types of radicals are produced during ion beam treatment. Ion beam-treated polymer composites modify their electrical conductivity and surface characteristics to make them more useful for optoelectronic devices [18]. One way to make polymer composites more biocompatible is to modify their surface using ion beam irradiation [19].

The goal of this work is to fabricate flexible nanocomposites with unique properties for use in various devices. In this experiment, the composites were exposed to oxygen beams of varying fluencies. The impacts of ion beam on the physical characteristics of the fabricated films will be studied to direct these irradiated samples for used in different applications as coating, printing and supercapacitors.

### 2. Experimental method

The PVA solution was created by continuous stirring of the powder PVA for 2 hours and 78 °C in deionized water, and then mixed by 80 mL of acetic acid solution overnight. The solutions were combined and the mixture was stirred for 6 hours to produce the polymeric combination as analyzed before [20]. The polymer then mixed by  $TiO_2$  to prepare PVA/ $TiO_2$  as previously discussed [21]. The mixture of polymers and the composites were casted in the glass petri dish. The thickness was measured by a Mitutoyo (731 gauge) in the range of 60 um. The XRD (XRD 6000, Shimadzu, Japan) in the 20 range of 5° to 85° is used to assess the structural. The morphology of the films were recorded by AFM (JEOL, Japan). The LCR (RS-232C) was applied to determine the conductivity in frequency 20 Hz to 5.2 GHz. To find the surface free energies, the contact angles was measured using of two liquids, distilled water and diiodomethane.

The films were exposed to ion beam as seen in the figure of ion source (Figure 1), at fluencies of  $3x10^{16}$ ,  $6x10^{16}$ , and  $9x10^{16}$  ions.cm<sup>-2</sup>. The parts of the source are the extraction and ionizations regions, as previously discussed [22]. The beam extracted with pressure  $1.6x10^{-4}$  mbar, current  $130 \ \mu\text{A/cm}^2$ , and energy 4 keV.



Fig. 1. A diagram of the modified cold cathode ion source.

### 3. Results and discussion

The SRIM simulation is applied to simulate the produced collisions information as ionizations, displacement and vacancies [23] of collided oxygen ions with  $PVA/TiO_2$ , as shown in Figure 2. The produced ionization of energy 4 keV is reacting with the  $PVA/TiO_2$  at depth of 0 to 1000 A° as shown in Figure 2a. An atom breaks free from its location and accelerates away from the parent macromolecule. The atom stops between polymer macromolecules after collisions and kinetic energy loss. The damage to targets occurs because of ion collisions as investigated in Figure 2(b).



Fig. 2. (a) Ionization events and (b) collision of oxygen with  $PVA/TiO_2$ .

Figure 3 displays the XRD of the original and bombarded PVA/TiO<sub>2</sub>. The PVA polymer was revealed to be semi-crystalline in the XRD, with a height peak 19.94° suggesting PVA structure. TiO<sub>2</sub> exhibited a diffraction peak at 25.8° associated to (111). Furthermore, a change in PVA peak with intensities showed crystallinity because of TiO<sub>2</sub> interacting in the PVA. As the ion beam increased, the defects inhaled into a crystal's structure induced recombination of electrons and holes. Moreover, it is noted that scission and radical production cause the PVA/TiO<sub>2</sub> peak amplitude to decrease with ion beam. Furthermore, the generation of free radicals and defect lead to the formation of orderly structure upon radiation, are responsible for the decrease in the (111) plane of PVA intensity. Additionally, after being exposed to ion beam, it can detect a shifting of the major peaks, which is brought on by strain on the lattice, and the formation of an internal defect. The crystallite size (D) of untreated and modified films is given by [24]:

$$D = \frac{0.94\lambda}{\beta COS\theta}$$
(1)

The  $\beta$  is the width of (111) plane, the diffraction Bragg angle is  $\theta$ , and the wavelength is indicated by  $\lambda$ . The following formula [25] is applied to get the diameter (R) by:

$$R = \frac{\lambda}{\sin\beta\cos 2\theta}$$
(2)

According to Table 1, the value of D of TiO<sub>2</sub> for PVA/TiO<sub>2</sub> is 18.5 nm; and after exposed to  $0.9 \times 10^{17}$  ions/cm<sup>2</sup>, it drops to 14.3 nm. While, R drops from 244.6 µm to 190.3 µm. The irradiation samples developed a disordered structure, which led to these outcomes. Using the following equation [25], the dislocation density ( $\delta$ ) was calculated by:

$$\delta = \frac{1}{D^2} \tag{3}$$

By exposure to radiation, the dislocation value for PVA/TiO<sub>2</sub> rose from  $3.38 \times 10^{-3}$  lines/m<sup>2</sup> to  $6.06 \times 10^{-3}$  lines/m<sup>2</sup>. The lattice strain ( $\epsilon$ ) is computed by [25].

$$\varepsilon = \frac{\beta}{4\tan\theta} \tag{4}$$

After treatment, the  $\varepsilon$  rose from  $0.081 \times 10^{-3}$  for the virgin PVA/TiO<sub>2</sub> to  $0.109 \times 10^{-3}$ . Particle displacement following ion irradiation and a decrease in particle size are the causes of this alteration. Next, utilizing the next relationship [26] to determine the distorted parameters (g) by [26].

$$g = \frac{\beta}{\tan(\theta)} \tag{5}$$

After treatment, g increases from 12.05% in the unmodified PVA/TiO<sub>2</sub> film to 17.87%. This indicates ion irradiation modifies the crystalline behavior without altering the alignment of the crystals, hence inducing changes on the structure.

The samples	D [nm]	R [µm]	$\delta [10^{-3} \text{ lines/m}^2]$	ε [10 <sup>-3</sup> ]	g (%)
PVA/TiO <sub>2</sub>	18.5	244.6	3.38	0.081	12.05
$3 \times 10^{16}$ ions.cm <sup>-2</sup>	17.1	228.7	3.56	0.092	12.44
$6 \times 10^{16}$ ions.cm <sup>-2</sup>	15.2	204.1	5.49	0.103	15.52
$9x10^{16}$ ions.cm <sup>-2</sup>	14.3	190.3	6.06	0.109	17.87

Table 1. Structural parameters of the PVA/TiO<sub>2</sub>.



Fig. 3. XRD spectrum of PVA/TiO<sub>2</sub> films.

Figure 4a and 4b presented three-dimensional AFM topographical of PVA/TiO<sub>2</sub>. It is observed that the incorporation of TiO<sub>2</sub> into polymer leads to an augmentation in surface roughness. The PVA//TiO<sub>2</sub> composite, which has undergone irradiation, exhibits increased surface roughness, thereby enhancing its suitability for various applications [27]. The roughness increases from 22 nm for PVA/TiO<sub>2</sub> to 35 nm for the irradiated composite by  $9x10^{16}$  ions.cm<sup>-2</sup>.



Fig. 4. 3D images of (a) PVA/TiO<sub>2</sub> and (b) treated PVA/TiO<sub>2</sub>.

Figure 5(a–d) shows the morphology of PVA/TiO<sub>2</sub>. In Figure 5(a), granular morphology with white dots spread on the film surface. Figure 5 (b-d) also displays SEM of PVA/TiO<sub>2</sub> irradiated by  $3x10^{16}$ ,  $6x10^{16}$ , and  $9x10^{16}$  ions/cm<sup>2</sup>. Upon exposure, the polymer chains react with the TiO<sub>2</sub>, as investigated by the SEM images. This reaction is attributed to the generation of numerous film defects and scission chains induced by the irradiation [28].



Fig. 5. SEM images of (a) untreated  $PVA/TiO_2$  film and treated  $PVA/TiO_2$  films with (b)  $3x10^{16}$ , (c)  $6x10^{16}$ , and (d)  $9x10^{16}$  ions/cm<sup>2</sup>.

The contact angles of PVA/TiO<sub>2</sub> are displayed in Figure 6. By increasing fluence, the contact angle is reduced. This because, the function groups forming on the hydrophobicity interface of PVA/TiO<sub>2</sub>. When, ion fluence increases from  $3x10^{16}$  ions/cm<sup>2</sup> to  $9x10^{16}$  ions/cm<sup>2</sup>, the water angle reduced from 68.37° to 52.12°, while the diiodomethane contact angle declined from 58.95° to 43.35°, as seen in Table 2. The angle is smaller for all treated materials when contrasted to pristine films [29].



Fig. 6. Contact angle for PVA/TiO<sub>2</sub> films at different ion fluencies.

The adhesion work  $W_a$  with liquid free energy  $\gamma_l$  can be determined by [30].

$$W_{a} = \gamma_{l}(1 + \cos\theta) \tag{6}$$

The relation in Figure 7 shows the  $W_a$  with the ion treatment. As recorded in Table 2, the  $W_a$  increases from 98.75 mJ/m<sup>2</sup> to 116.33 mJ/m<sup>2</sup> for water liquid, and from 77.03 to 87.77 mJ/m<sup>2</sup> for diiodomethane, by increase in ion flux from  $3x10^{16}$  ions/cm<sup>2</sup> to  $9x10^{16}$  ions/cm<sup>2</sup>. The change in adhesion work with different liquid polarities is caused by the changes in the surface hydrophilicity [31].

The samples	θ (degree)		$W_a (mJ/m^2)$	
	Water	Diiodomethane	Water	Diiodomethane
PVA/TiO <sub>2</sub>	76.30	67.34	89.17	70.37
$3 \times 10^{16}$ ions.cm <sup>-2</sup>	68.37	58.95	98.75	77.03
$6 \times 10^{16}$ ions.cm <sup>-2</sup>	61.13	50.46	106.74	83.13
$9x10^{16}$ ions.cm <sup>-2</sup>	52.12	43.35	116.33	87.77

Table 2. The  $\theta$  and  $W_a$  for PVA/TiO<sub>2</sub> at different ion fluencies.



Fig. 7. The work of adhesion for PVA/TiO<sub>2</sub> films at different ion fluencies.

To determine the unknown value, the polar  $(\gamma_s^{p})$  and the dispersive  $(\gamma_s^{d})$  surface energy of PVA/TiO<sub>2</sub>, is using the relation of the tensions of solid-liquid  $\gamma_{sl}$  and the tension of solid-vapour $\gamma_s$ , and liquid-vapour  $\gamma_l$  by equation 7 [32].

$$\frac{\gamma_l (1 + \cos \theta)}{2\sqrt{\gamma_l^d}} = \sqrt{\gamma_s^d} + \sqrt{\gamma_s^p} \cdot \sqrt{\frac{\gamma_l^p}{\gamma_l^d}}$$
(7)

The changes in dispersive  $\gamma_s^{d}$ , the polar  $\gamma_s^{p}$ , and total  $\gamma_s^{t}$  for pure and irradiated PVA/TiO<sub>2</sub> is given in Figure 8. As recorded in Table 3, the rise in the ion fluence from  $3 \times 10^{16}$  ions/cm<sup>2</sup> to  $9 \times 10^{16}$  ions/cm<sup>2</sup>, the  $\gamma_s^{p}$  enhanced respectively from 12.24 to 18.06 mJ/m<sup>2</sup>, and  $\gamma_s^{d}$  from 29.20 to 37.91 mJ/m<sup>2</sup>, and  $\gamma_s^{t}$  from 41.45 to 55.97 mJ/m<sup>2</sup>. This indicates that the activation of the nanocomposite surface is proportional to the ion irradiation [34, 35].

The samples	Dispersive $\gamma_s^d (mJ/m^2)$	Polar $\gamma_s^{p}$ (mJ/m <sup>2</sup> )	Total $\gamma_s^t$ (mJ/m <sup>2</sup> )
PVA/TiO <sub>2</sub>	24.37	9.76	34.13
$3x10^{16}$ ions.cm <sup>-2</sup>	29.20	12.24	41.45
$6x10^{16}$ ions.cm <sup>-2</sup>	34.01	14.34	48.36
$9x10^{16}$ ions.cm <sup>-2</sup>	37.91	18.06	55.97

Table 3. The dispersive, polar, and total surface energies  $(\gamma_s^i)$  for PVA/TiO<sub>2</sub> at different fluencies.



Fig. 8. Polar, dispersive and total free energies of PVA/TiO<sub>2</sub> at different ion fluencies.

The conductivity  $\sigma_{ac}$  is estimated by [36].

$$\sigma_{ac} = 2\pi f \varepsilon_o \varepsilon'' \tag{8}$$

*f* is frequency,  $\varepsilon''$  is dielectric loss, and  $\varepsilon_o$  is space permittivity. The  $\sigma_{ac}$  of both irradiated and pure PVA/TiO<sub>2</sub> films changes with frequency in the range of 50Hz to 5MHz is illustrated in Figure 9. Notably, the  $\sigma_{ac}$  rises with frequency across all samples, due to the charge carriers. By increasing ion irradiation, the conductivity at frequency 50 Hz, is enhanced from  $0.32 \times 10^{-6}$  S/cm for PVA/TiO<sub>2</sub>, then  $0.69 \times 10^{-6}$  S/cm for  $3 \times 10^{16}$  ions/cm<sup>2</sup>, and to  $1.7 \times 10^{-6}$  S/cm for  $6 \times 10^{16}$  ions/cm<sup>2</sup> and finally reached to  $4.3 \times 10^{-6}$  S/cm for  $9 \times 10^{16}$  ions/cm<sup>2</sup>. This because the ion irradiations, which increases the speed of chain scissoring, is processing this rise in charge carriers [37].



Fig. 9.  $\sigma_{ac}$  with frequency at different ion fluencies for PVA/TiO<sub>2</sub> films.

The next relation is applied to compute the maximum height potential barrier  $W_m$  [38].

$$W_m = \frac{-4k_BT}{m} \tag{9}$$

The T is the temperature,  $k_B$  is the Boltzmann constant and m is determined using the next formula [39] as illustrated in Figure 10.

$$\varepsilon'' = A\omega^m \tag{10}$$

For pure PVA/TiO<sub>2</sub>, the computed  $W_m$  decreased to 1.07 eV, 1.06 eV for  $3 \times 10^{16}$  ions/cm<sup>2</sup>, 1.05 eV for  $6 \times 10^{16}$  ions/cm<sup>2</sup>, and 1.04 eV for  $9 \times 10^{16}$  ions/cm<sup>2</sup>. The generated defects in the polymeric chain's composite structure caused by ion irradiation are the cause of the variations in potential barrier energy  $W_m$  [40].



Fig. 10. Ln ( $\varepsilon''$ ) versus Ln ( $\omega$ ) for PVA/TiO<sub>2</sub> at different ion fluencies.

### 4. Conclusions

Nanocomposites of flexible PVA and TiO<sub>2</sub> polymers were created by the preparation casting solution method. The AFM, XRD and SEM techniques were proved the successful preparations of the PVA/TiO<sub>2</sub> composite. The homemade ion sources with varying ion fluencies were used to irradiate the samples. The work of adhesion and surface energy were estimated by determine the contact angle value. The polar energy is raising from 12.24 to 18.06 mJ/m<sup>2</sup>, and the dispersion energy is elevated of 29.20 to 37.91 mJ/m<sup>2</sup> by enhancing fluence of  $3x10^{16}$  ions/cm<sup>2</sup> to  $9x10^{16}$  ions/cm<sup>2</sup>. Surface adhesion between PVA and TiO<sub>2</sub> is enhanced by irradiation, which forms a cohesive bond on the PVA/TiO<sub>2</sub> chain. Ion beams also enhanced the surface energy of PVA/TiO<sub>2</sub> by activating its hydrophilicity and surface polarity. Additionally, by exposing them to oxygen ion beams of varying fluencies, their electrical conductivity was enhanced. The obtained results demonstrate that the irradiated samples have a wide range of possible dielectric applications.

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